

Order 2163

March 21



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBW6705G00132-3G-31

Job Sheet 170168



880 769

Part No: RBW6705G00132-3G-31

Job Qty: 1 ea

Part Name: Identification Placard



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/11/18

Job Tracking No:

Due Date: 1/31/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBW6705G00132-3G Rev 1A IPP Rev A 17.11.20 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	1/30/18	1/30/18	0.00	0.00	Start Up Small Fab		MCC
110	Small Fab	1 pcs	1/31/18	1/31/18	0.00	0.41	Small Fab-9		MCC
120	QC	1 pcs	1/31/18	1/31/18	0.00	0.00	QC5		MCC
130	Packaging	1 pcs	1/31/18	1/31/18	0.00	0.00	Packaging3		MCC
140	QC21-SA	1 Ea	1/31/18	1/31/18	0.00	0.00	QC21		MCC

Part Op 110 - 1-Engrave placard using Laser engraver as per DWG. Sheet 4. ***NOTE*** Use PDF

Descriptions: 120 - QC5- Inspect part completeness to step on W/O

130 - Identify as per dwg & Stock Location:

140 - QC21- Final Inspection - Work Order Release

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	LM922402	0	0	0	0

Part Specifications

Specifications could not be found.

Plex 1/11/18 9:46 AM Dart.lajeunesse.marie

5041400

DART
AEROSPACE
S041400



Identification Placard

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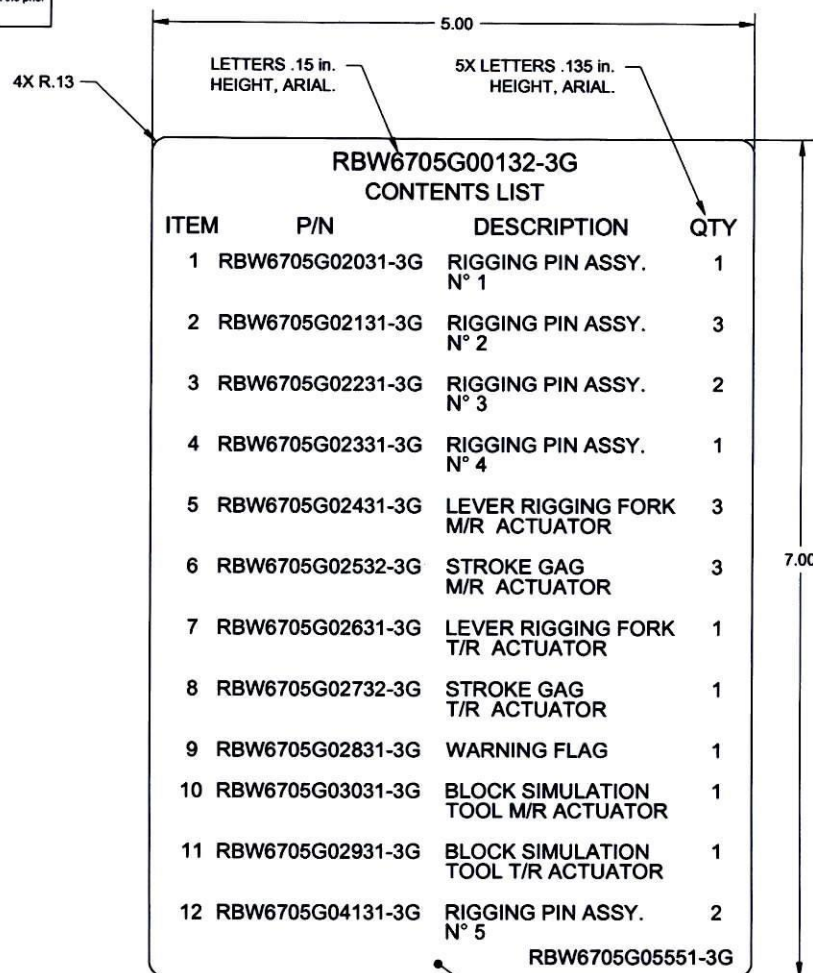
PART NO:
Original Serial #: S041400
Revision:
Operation:
Change No:

Packaging

Mfg Date: 02/12/18
Job No: 170168

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REV		DESCRIPTION		DATE	INITIAL	APPROVED
1		CHD LETTERS COLOR FROM ALUMINUM LINES AND LETTERS TO WHITE LINES AND LETTERS.		2/14/13	BM	RJC
1A	14-0134	-31 DELETED NON-CRITICAL DIMS. CHD DIM WAS .063 IS (.063). CHD PAYS ON PLACARD WAS RBW6705G02631-3G IS RBW6705G02532-3G, WAS RBW6705G02731-3G IS RBW6705G02732-3G.		8/18/14	DPD	RJC



SHOOT COPY
 EXHIBIT
 ENGINEERING
 UNCONTROLLED COPY
 SUBJECT TO AMENDMENT
 WITHOUT NOTICE
 BY ORDER

170168 MLC
 18-01-11

(.063)

(31)
 IDENTIFICATION PLACARD
 LETTERS .12 in. HEIGHT, ARIAL,
 BLACK BACKGROUND WITH WHITE LETTERS
 LINE SPACE FACTOR .81.

DART AEROSPACE	
TITLE M/R & T/R RIGGING PIN KIT	
DWG NO. RBW6705G00132-3G-31	
REV 1A	
MATL. PLASTIC	DRAWN BY PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED D. And
XXX ± .005 FRACTIONS ± 1/8	TEST TYPICAL
XX ± .01 ANGLES ± 5°	FINISH
X ± .1	SPEC.
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES 015 ± 45° PER 015 R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AGUSTA
SCALE 1:1	DATE 1-28-10
SHEET 4 of 5	